

Hyperlinks

About us

Experience — Company History — Locations — Vertical Integration — ISO Certification

Equipment & Services

Materials — Engineering — Equipment

Vertically Integrated Processes

Overview — Bending — Machining — Plating — Finishing — Assembly — Kitting & Delivery

Experience

45+ years in business.

Industries Served

- Industrial Battery
- Energy Storage
- Telecommunication
- Power Generation
- UPS
- Data Center

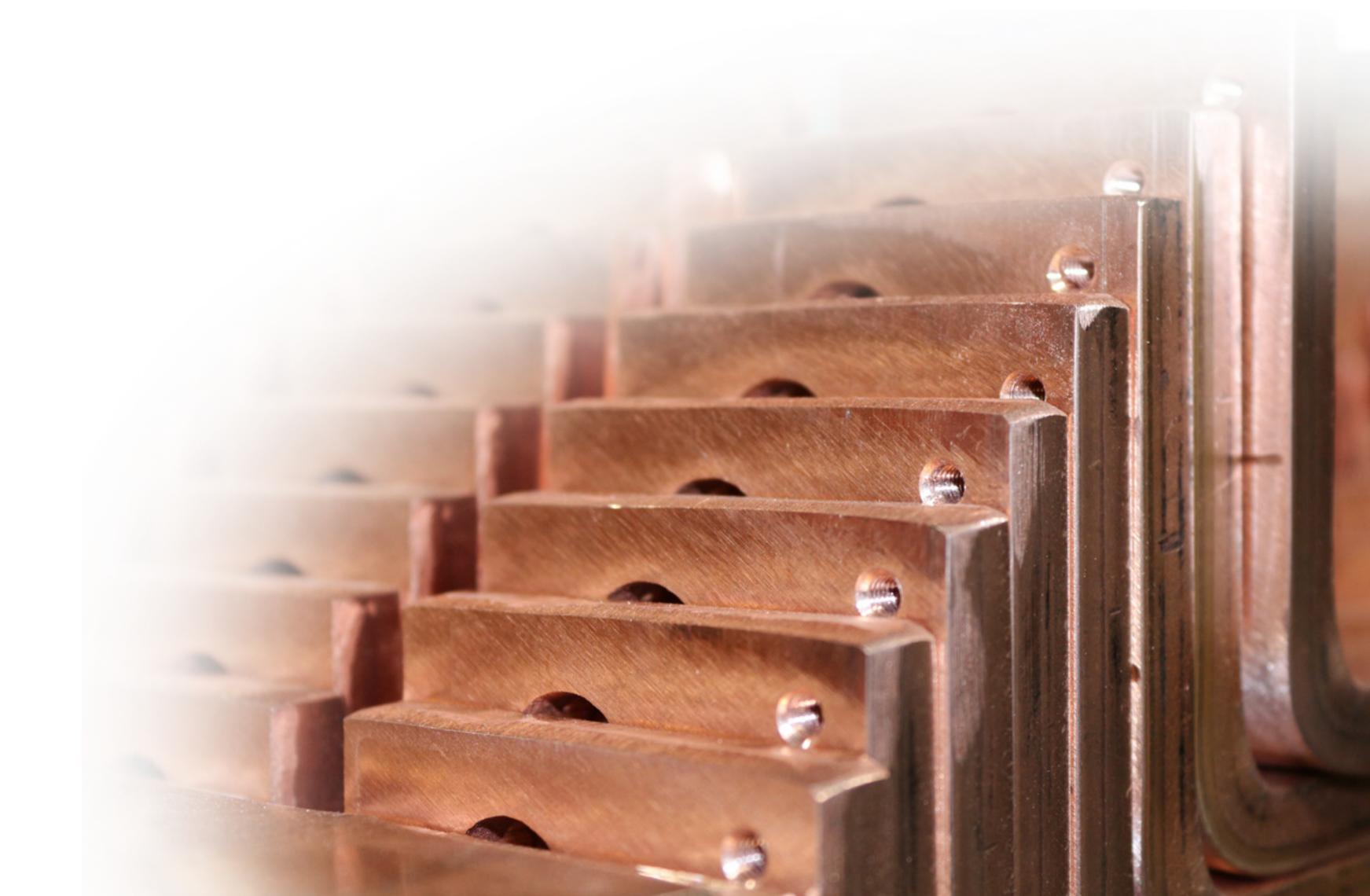
- Power Transmision
- EV Industrial
- EV Charging
- Backup Power
- Power Distribution
- Tier Two Government





Core Strengths

- Customer Service
- Vertical Integration
- Continuous Improvement
- Market responsiveness
- Flexibility





Company History

1977

- Mid-West Enamelers Inc. Founded by Basil C. Brock.
- Started as paint shop, morphed into fabrication facility.

1987

- Acquired B&W Electro-plating facility
- Copper fabrication initiated late 80s

1997

Copperfab founded

2012

- SPF America founded. (Merger between Mid-West Enamelers & Copperfab)
- Opened facility in Matamoros, Mexico

2021

Initiated facility in Monterrey area (Santa Catarina)





Locations

USMCA Compliant

SPF America

Fort Smith, AR

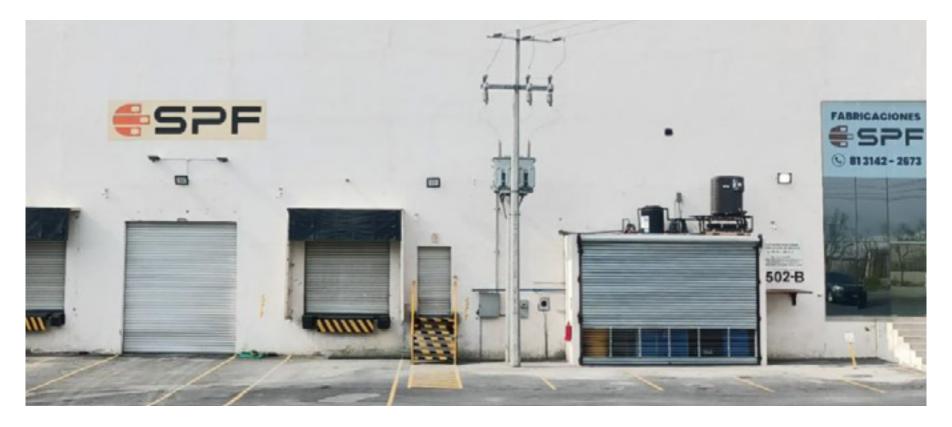
SPF de Mexico

Santa Catarina, Nuevo León Matamoros, Tamaulipas









Quality Focused

Custom FAIs on request

Certifications

- ISO 9001:2015
- RoHS on certain parts



CERTIFICATEOF REGISTRATION

This is to certify that the management system of:

SPF America

Main Site: 5510 S. 66th Street, Fort Smith, Arkansas, 72903, United States

Additional Site: 5510 S. 66th Street, Fort Smith, Arkansas, 72903, United States

See appendix for additional sites and additional site scopes

has been registered by Intertek as conforming to the requirements of:

ISO 9001:2015

The management system is applicable to:

The manufacture, fabrication and distribution of copper busbars, battery connectors, fabricated metal parts, non-metallic fabricated parts, painting/powder coating, electroplating of copper parts, ink-stamping, and screening performed at SPF Companies locations.

Certificate Number: CERT-0115683

Initial Certification Date: 25 March 2009

Date of Certification Decision: 22 March 2024

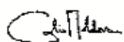
Issuing Date:

22 March 2024

Valid Until: 20 March 2027



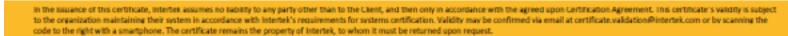
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Calin Moldovean
President, Business Assurance

Intertek Testing Services NA, Inc. dba Intertek, 4700 Broadmoor SE Suite 200 Kentwood, Michigan 49512, United States









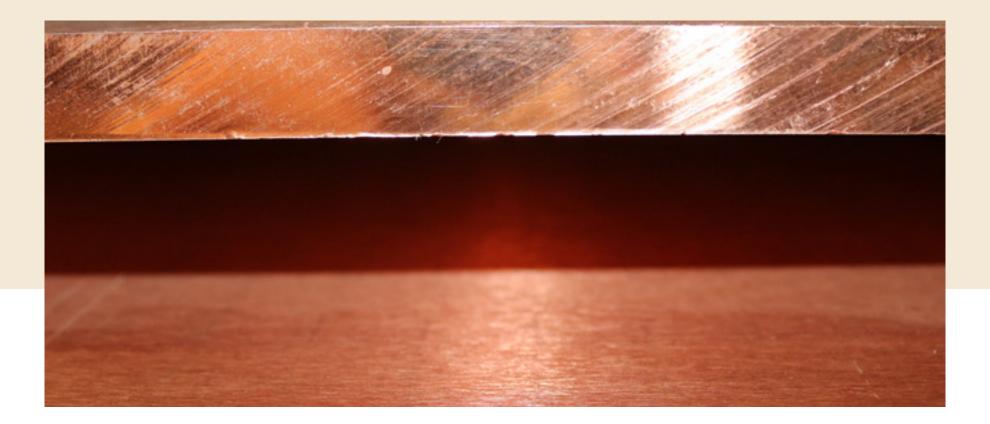


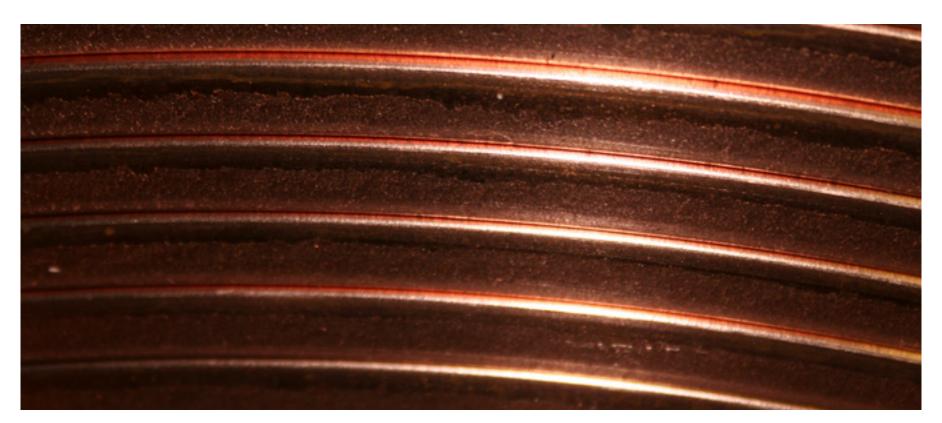
Materials

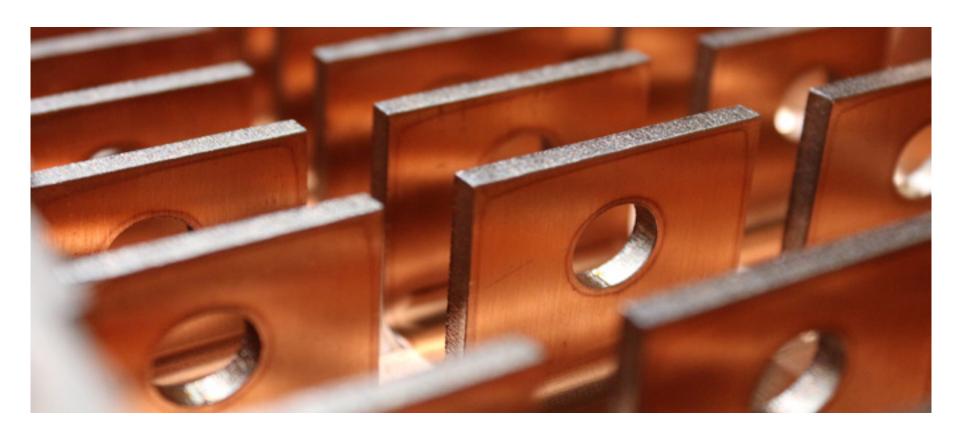
Based on Comex Pricing

Pre-coated or post-finished

- Copper
- SST, mild, and galvanized steel
- Aluminum
- GP0-3
- Formex
- Lexan





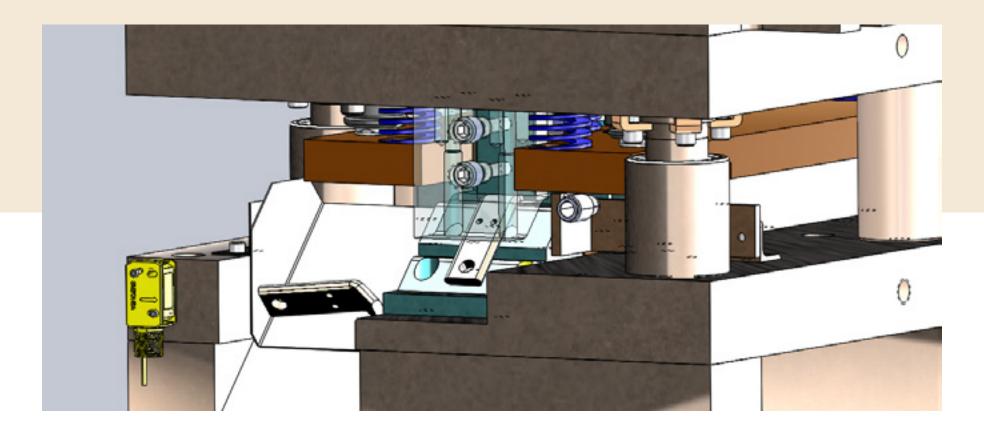


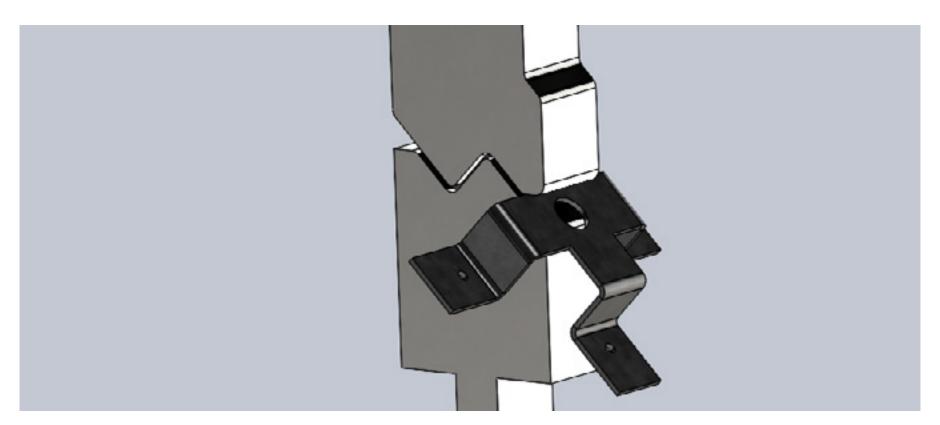


Engineering

Current service offering

- Fast quoting
- Prototyping
- DFM
- Tool Development









65,000 sq. ft.

As we continually upgrade our equipment, we expand our capabilities and offer cutting edge processes.

Current Equipment Includes

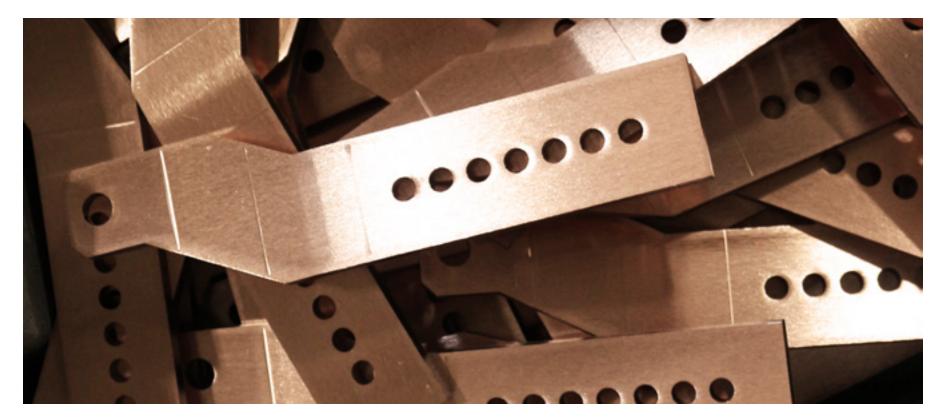
- Multiple busbar fabricating machines
- 9KW fiber laser with automation
- Coil fed servo stamping presses (up to 220 ton)
- CNC router
- Multiple CNC turret presses
- Multiple CNC Machining centers
- EMK presses
- Press brakes

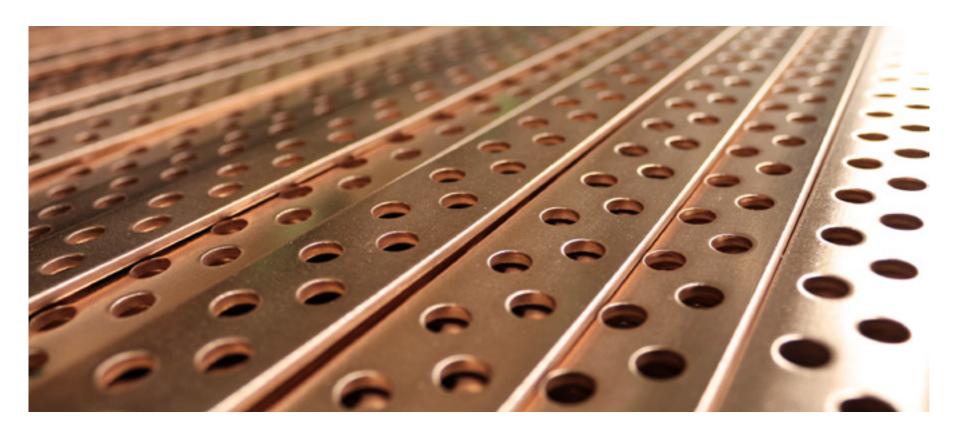


Multiple Busbar Machines



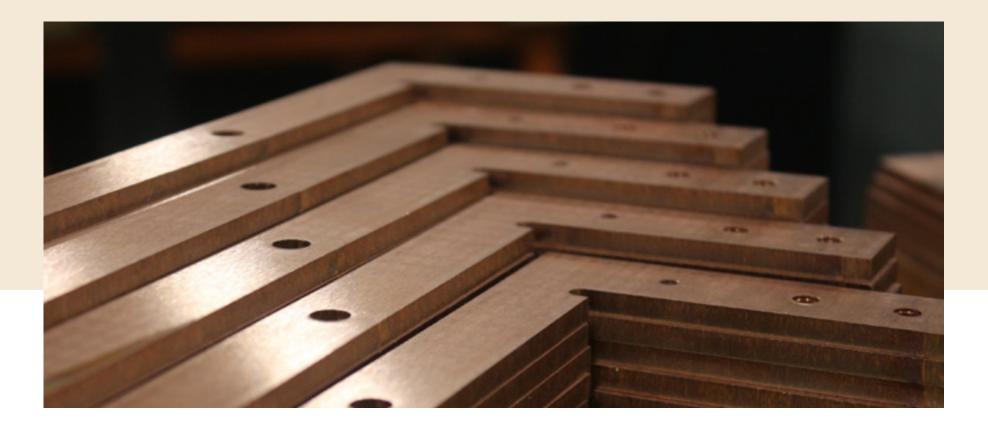




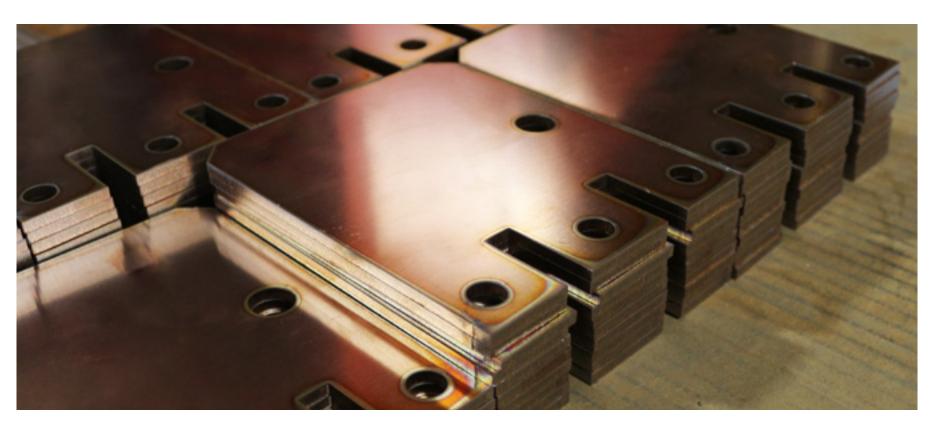


Automated 9KW Fiber Laser









Coil Fed Servo Stamping Presses











Processes

Current processes include:

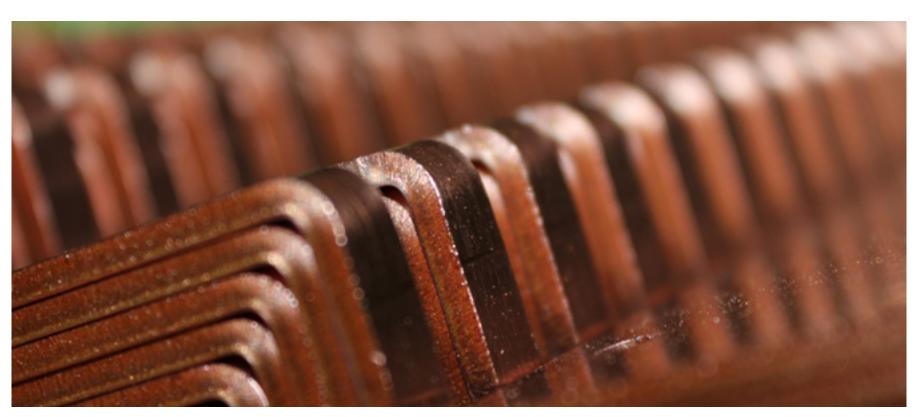
- Prototyping
- Tapping
- Riveting
- Robotic Welding
- Copper Brazing & Soldering
- Hardware insertion (PEM Catalogue)
- Assembly (welding, hardware, electrical)
- In-house wood shop for kitting
- In-house tooling development



Bending

- In-house Custom Form Dies
- Complex bends (6+)
- Radial bending
- 5 brakes
 - 2 CNC









Machining

- Tapping
- Several CNC vertical mills (some automated)
- Gantry router
- 5 Axis lathe









Plating

In-House Production

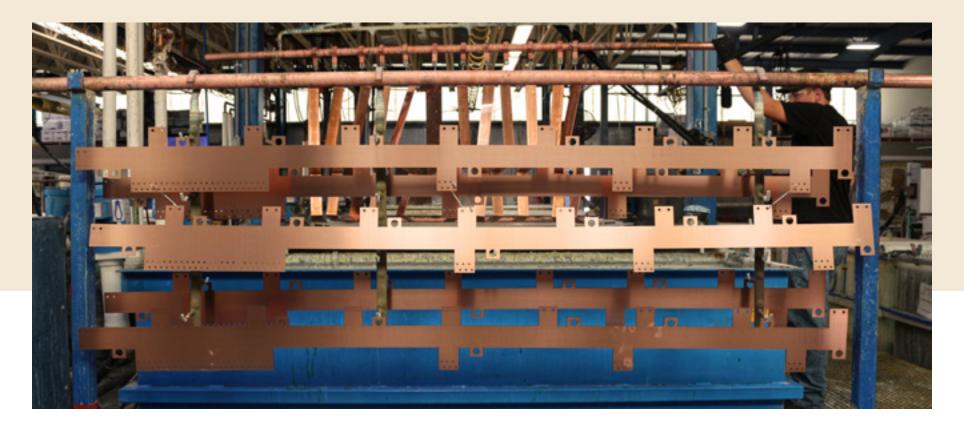
In House Plating

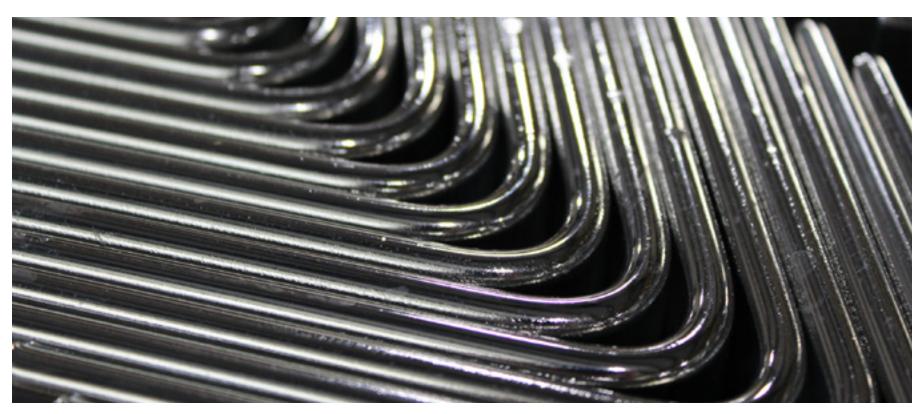
- Nickel
- Bright & Matte Tin (90"+ capability)
- Tin/Lead

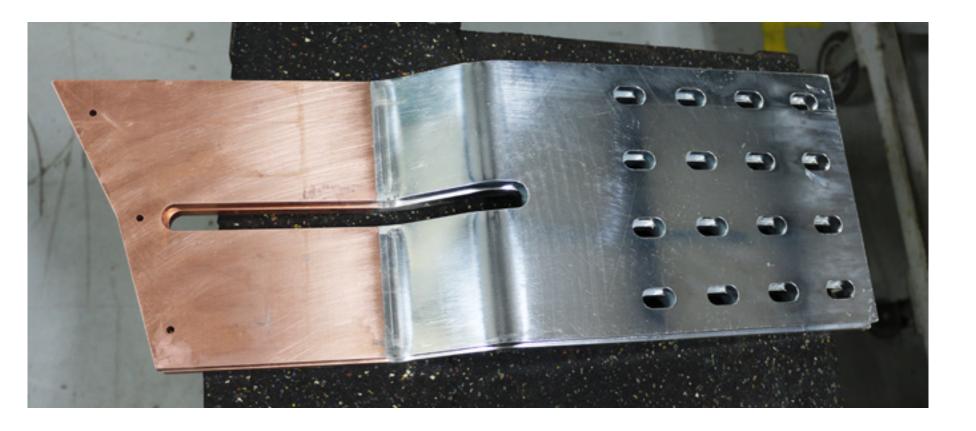
Strategic Partners

- Silver
- Electroless Nickel
- Zinc
- Tin on Aluminum









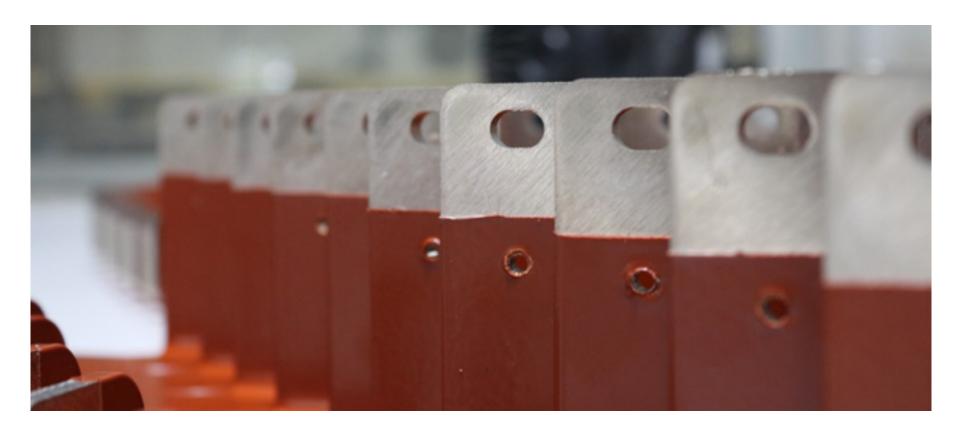
Finishing

Post-finishing processes

- Deburring
- Grinding
- Sand-blasting
- Heat shrink insulation
- Epoxy Insulating Powder Coating
- Printing & indentation (serialized parts)





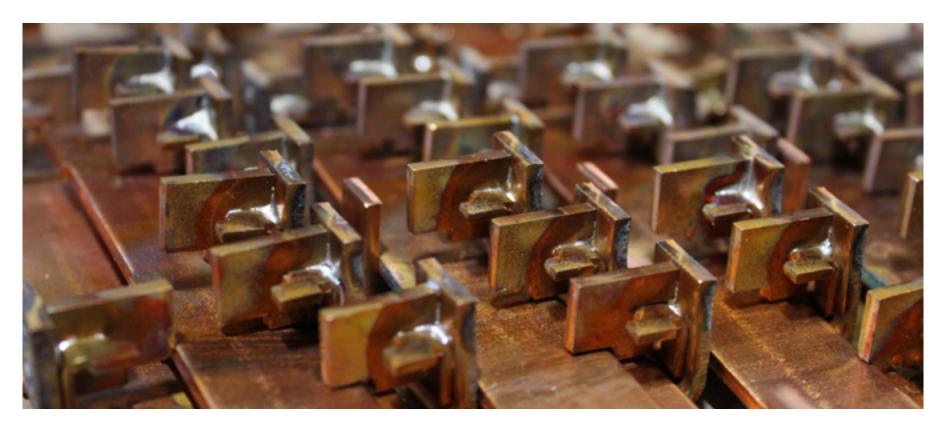




Assembly

- General & hardware assemblies
- Hardware from PEM catalogue.
- Welding
- Electrical





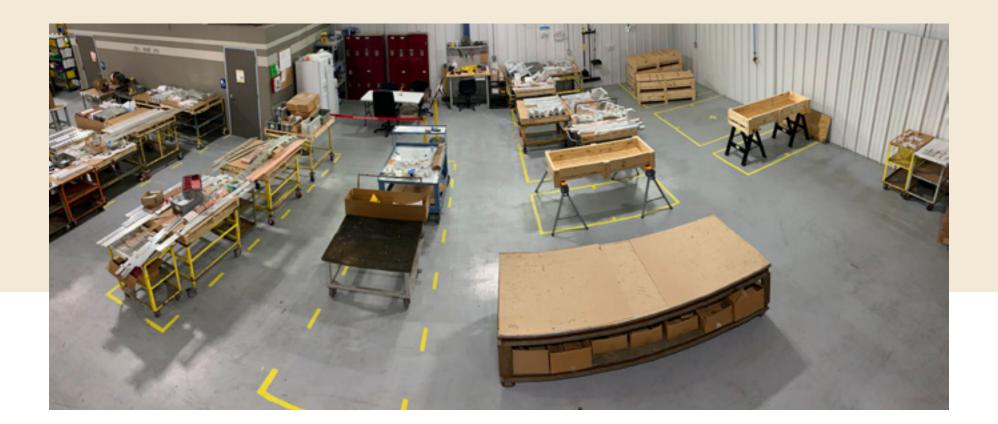




Kitting & Delivery

Freight & Air Shipping

- +95% average OTD
- In-House Wood Shop
- Tight packing to ensure product safety
 - Prevents product damage











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